



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

MISC

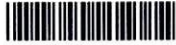
Job Sheet 171931



Part No: MISC

Job Qty: 1 ea

Part Name: MISCELLANEOUS



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/11/18

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
20	Rework	1 pcs		2/11/18	0.00	0.00	Small Fab		Da 18-02-13
30	QC	1 pcs		2/11/18	0.00	0.00	QC5		Da 18-02-14
40	Packaging	1 pcs		2/11/18	0.00	0.00	Packaging3		
50	QC21-FG	1 Ea		2/11/18	0.00	0.00	QC21		

Part Op 20 - ENGRAVE ALL PARTS FROM PO038847 -TO ADD RB IN FRONT OF EACH P/N - SEE ATTACHED SHEET FOR Descriptions: PARTS AND QTYS

40 - RETURN TO STOCK USING ORIGINAL S/N'S

50 - MUST BE SCANNED FOR EACH P/N AND S/N FOR TRACKING PURPOSES

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 2/9/18 11:43 AM dart.lacelle.linda

RB T10/588 x 1 1961 ✓

Order_Uni	Purchased Item	Description	Serial No	
1	RB T101654-101P	Main Rotor Tab Bender	S039276	1961 - add P
1	RB T101449P	Wrench	S039277	No order
1	RB T101458-3P	Socket	S039278	65x1 add P
1	RB T101458-7P	Spacer	S039279	105 - not sta
3	RB T101338P	Screw Set, Jack	S039280	326 x 1, 1961 x 1
2	RB T101445P	Tab Bending Gauge	S039281	482 8'
7	RB T102103P	Dehydrator Tail Rotor	S039282	2345 x 2, 2577 x 4
1	RB T101303	Socket	S039283	296 x 1 No P
1	RB T101304	Adapter, Tool	S039284	366 x 1 No P
1	RB T101330P	RIGGING FIXTURE, CYCLIC STICK	S039285	376 x 1 add P
4	RB T103316-101P	TRIM TAB GAGE	S039286	1432 x 4 add P
5	RB T103317-101P	T/TAB BENDING TOOL	S039287	1432 x 5 r add P
5	RB T102019P	Rigging Tool	S039288	1432 x 5 add P
4	RB T101308P	Screw Set, Jack	S039289	No order
1	RB T103206-101	Tail Rotor Riggng Tool	S039290	1961 No P
1	RB T101266-101P	Blade Bolt Bullet	S039291	No order

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :	Step #:	QTY Effective :	MRB (QSI042) Approval				
Description Work Order Deviation		Disposition			Completed By		
					Lead hand / Supervisor Approval Verification		
					QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : ☐							